



GLOBE MACHINE

CUSTOMER SUPPORT SERVICES

CHAIN REBUILD PROGRAM

Globe Machine Manufacturing Company has been supplying industry leading equipment in the wood products panel and material handling businesses for over 95 years. Year after year, we have worked with our customers to meet their challenges to remain the industry leader in equipment, parts and services.

Our computerized block chain manufacturing process ensures top quality components are used to make Globe Chain the industry's best. We manufacture our own chain, because we can't trust the performance of our equipment to just anyone. Quality control of every component is managed at each step of the manufacturing process. The result: a matched set of quality precision Globe chains controlling your panel through the saw.

Since you have spent a significant amount of capital and time manufacturing your panel before it reaches the saw, it makes good sense to have the saw make a precision, quality cut. If you own and operate a Globe precision block chain saw, you know the high quality and precision cut you can get when your machine is properly tuned and maintained.

Consistent monitoring of the equipment will improve the quality and consistency of the cut in your

panel. This goal is synonymous with keeping production and down time costs to a minimum. One service we continue to offer our customers is the **Chain Rebuild Program** (see insert at right).

Many panel manufacturers in the industry today push their block chain assemblies past rebuildable limits. This excessive chain wear often leads to early degradation of chain ways and sprockets which in turn can cause premature damage to the head shaft. These factors which reduce the serviceable life of the saw components could be limited by regular use of Globe designed Chain Wear Gauges during preventative maintenance and replacement of the chain, chain assemblies and related parts.



Globe will work together with your mill maintenance teams to provide the best opportunity for regular interval change out of chains and maintenance of the saw.

To Contact Customer Support:

CHAIN REBUILD PROGRAM

Chain Rebuild Process

1. Once maximum allowable wear has been exceeded, chain is replaced with a new (or rebuilt) set of Globe precision block chains.
2. Worn chain is sent to Globe Machine for a rebuild to original (like new) factory specifications.
3. Precision rebuilt chains are sent back to the customer to be kept available for the next change-out or in case of emergency.

Indications of Wear

- Tolerances outside acceptable levels as determined by Globe Chain Wear Gauge
- Decrease in cut quality and/or squareness
- Visual wear on chain and assemblies
- Vibration
- Slop in chain way

The rebuilt chain can save up to 50% the cost of new chain, and a properly maintained chain can support from 3 to 5 rebuilds.

Contact Globe Machine to discuss if the Chain Rebuild Program is right for you.

Globe Machine Manufacturing Company

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